

Features

- Hydraulic intensifier with hand-operated or stationary C-frame
- Adjustable pressure setting
- Various C-frames, either hand-operated or stationary, can be connected by a quick-fitting coupling

Benefits

- Can be used in a large range of applications, from sampling to low-volume production
- The C-frames can be equipped with different tooling, so the SN2 can be used for riveting and pressing
- Can also be used for placing clinch nuts and studs and also pierce nut and studs
- Trolley as transport aid available as accessory

Specifications

Intensifier pressure	600 bar max.
Joining force	up to 60 kN (adjustable)
Power supply	230 V / 50 Hz
Control voltage	24 V DC
Noise level	< 70 dB(A)
Weight	27.9 kg

Examples of hand-operated C-frames¹⁾

Part-No. 7FAS2-	-01014	-01102	-01103
Daylight	45.5 mm	63.0 mm	63.0 mm
Throat depth	24.5 mm	35.0 mm	55.0 mm
Stroke	22.0 mm	35.0 mm	35.0 mm
Cycle time	2 - 3 s	3 - 5 s	3 - 5 s
Weight (approx.)	3.5 kg	7.0 kg	7.0 kg

¹⁾ Stationary C-frames upon request

Placing Capability

Fastriv® self-piercing rivets
Clinch nuts and studs, pierce nuts and studs

The tooling required for the respective application has to be ordered separately. Please contact your local representative.



Various C-frames are available to meet the needs of specific applications.